

Care & Maintenance Guide

Maibec Aluminum Cladding for HD Printed or solid color finishes

Maibec aluminum cladding is engineered for durability and lasting beauty. Proper care is essential to preserve the finish, prevent buildup of contaminants, and ensure long-term performance.

This guide outlines recommended cleaning practices and maintenance intervals based on environmental conditions. Compliance with these guidelines also supports the smooth processing of warranty claims.

MAINTENANCE SCHEDULE

The frequency of cleaning depends on the environment in which the product is installed. Use the table below as a reference:

Environment	Recommended Cleaning Frequency
Aggressive industrial areas	Every 3 months
Pool or chlorinated environments	Every 3 months
Coastal (marine/salt exposure)	Every 3 months
Tropical or high-humidity zones	Every 6 months
All other non-aggressive areas	Annually

Important : Periodic cleaning must be recorded and demonstrable to ensure smooth warranty processing, if required.

CLEANING INSTRUCTIONS

Tools and Materials

- Garden hose
- Soft-bristled brush or microfiber cloth
- Bucket with warm water
- Approved cleaning solution such as **Simple Green Oxy** or other mild, neutral pH detergent

Cleaning Procedure

1. **Rinse** the cladding using a garden hose to remove loose dirt and debris.
2. **Mix** the approved cleaner with water as directed by the manufacturer.
3. **Gently scrub** the surface with a soft brush or cloth, working from top to bottom.
4. **Rinse thoroughly** with clean water to remove all residues.
5. Let the surface **air dry** naturally.

Pressure washers are not recommended. Excessive pressure can damage the finish or force water into panel joints, compromising performance and warranty.

DEALING WITH STAINS OR BUILD-UP

For areas with stubborn grime, soot, or organic residue:

- Use **Simple Green Oxy** or another approved cleaner designed for aluminum siding and neutral pH balance.
- **Do not** use abrasive tools, bleach, strong solvents, or cleaners with high acidity or alkalinity.
- Always test any cleaning product on a discreet area first.

SEASONAL CONSIDERATIONS

- Rinse off salt or de-icing residue promptly during winter months.
- Keep gutters and overhangs free of debris to prevent staining or overflow.

WARRANTY REMINDER

Documenting maintenance activities is essential for warranty support:

- Maintain a cleaning log with dates, products used, and photos if possible.
- Failure to follow recommended care guidelines may void warranty coverage.

Care & Maintenance Guide (cont'd)

MAINTENANCE RECORD

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